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Propulsion Systems Engineering and Integration Office (PSE&I)/MSFC
2008 Aerospace Chrome Elimination Conference
Wichita, Kansas May 13-14



Outline

- **SEA Chrome/Cadmium papers**
- **Supplier obsolescence**
 - **Randolph TT-P-1757 zinc chromate primer**
 - **Continental Coatings zinc chromate paste**

SEA Chrome/Cadmium Paper

- **Chromated primer and conversion coatings**
 - **Outlines products used by SSP Elements**
 - **Outlines ongoing or incomplete replacement efforts**
 - **Lists replacement candidates**
- **Cadmium plated parts**
 - **Outlines products used by SSP Elements**
 - **Outlines ongoing or incomplete replacement efforts**
- **Outside NASA and OEM efforts**

Chromated Primer

- **TT-P-1757 Zinc Chromate coating manufactured by Randolph Products**
- **Initially noted applied color was orange instead of yellow**
- **Subsequent 1000 hr salt fog failure (small pits)**
- **Analysis of coating prior to and after pigment change**
 - **Zinc 7.54% -> 10.1%, Chromium 6.69% -> 2.69%**
 - **Suspect to contain dichromate ion (orange color)**
- **Vendor changed zinc chromate pigment suppliers due to obsolescence**
 - **Rockwood (obsolete) to Lansco (discrepant material) to Nubiola (manufacturer)**

Zinc Chromate Paste

- **Manufactured by Continental Coatings**
- **Ceased manufacture in 2007**
- **Why they quit**
 - **Health & safety concerns**
 - **Cost of processing**
- **MSFC engineering is looking at a replacement**